



# Taking Care of Your Tires.

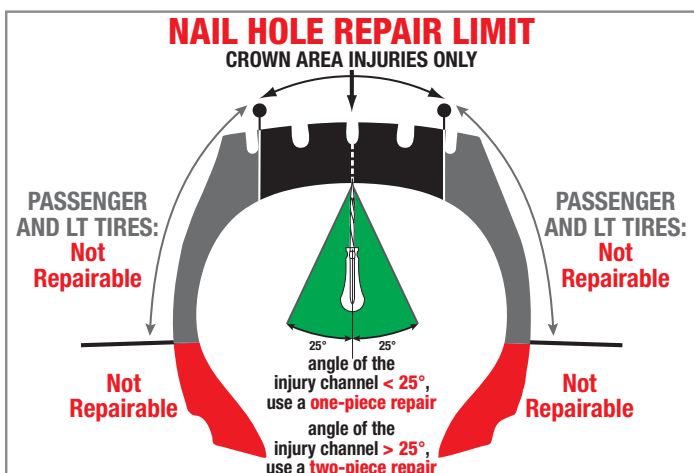
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## PREMA Bias & Radial Nail Hole Repair Chart (Crown Area Only)

Bias Radial Nail Hole Repair Chart Crown Area Only				1- Piece Repair Injury Angle < 25 degrees	2-Piece Repair Injury Angle > 25 degrees		
Tire Type	Injury Size		Carbide Cutter	Combi / W Pilot Wire	Stem Unit / W Pilot Wire	Universal Repair	Radial Repair
	in	mm					
	1/8	3	PCC-1	PC-1	N/A	PUR-1	PR-109
	1/4	6	PCC-2 / PCC-2P	PC-2	PCS-2	PUR-2 / PUS-2	PR-109
	1/4	6	PCC-2	PC-2	PCS-2	PUR-2 / PUS-2	PR-109/110
	5/16	8	PCC-3 / PCC-3P	PC-3	PCS-3	PUR-3 / PUS-3	PR-110/115
	3/8	10	PCC-4	PC-4	PCS-4	PUR-3 / PUS-3	PR-120



**Maximum Injury Size: 1/4" (6mm)**  
Passenger & Light Truck Tires

**Maximum Injury Size: 3/8" (10mm)**  
Medium & Heavy Truck Tires

*Any injury exceeding the Maximum Allowable Injury Size, as stated above, will require a section repair to be performed at a Full Service Repair Facility.*